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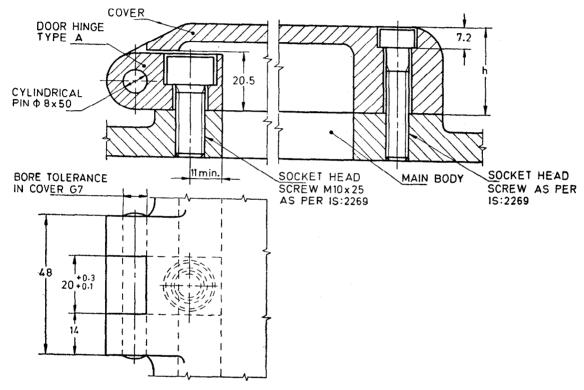


Indian Standard

MOUNTING DIMENSIONS OF MACHINE TOOL DOORS WITH HINGES

- 1. Scope Covers mounting dimensions of machine tool doors with door hinges conforming to IS: 12242-1987 'Specification for door hinges for machine tools'.'
- 2. Dimensions
- 2.1 Mounting Dimensions with Type A Door Hinge

All dimensions in millimetres.



For locking the cover, use the following.

Height of Cover	*Socket Head Screw Size		
30	M 8 × 35		
35	M 8 × 40		
40	M 8 × 45		

Note — Dimensional deviations for untoleranced dimensions shall be medium class according to IS: 2102 (Part 1)-1980 'General tolerances for dimensions and form and position: Part 1 General tolerances for linear and angular dimensions (second revision)'.

*Socket head screw shall conform to IS: 2269-1981 'Specification for hexagonal socket head cap screws (second revision)'.

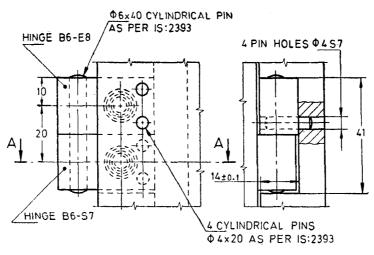
Adopted 9 February 1988

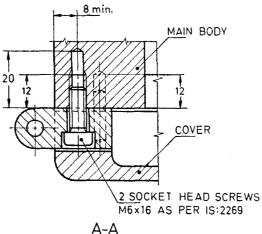
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2.2 Mounting Dimensions with Type B Door Hinge

All dimensions in millimetres.





Note — Dimensional deviation for untoleranced dimension shall be medium class according to IS: 2102 (Part 1)-1980,

This standard has been formulated based upon the experience of machine tool builders in the country.